

Exhibit to Agenda Item #4

Provide an overview of the **Cosumnes Power Plant (CPP)** steam turbine generator stator ground fault failure and approve the proposed amendment to the **2022 SFA Budget Resolution** to augment the Capital Expenditures line item by \$18.61 million for **Sacramento Municipal Utility District Financing Authority (SFA)**.

Board Finance & Audit Committee and Special SMUD Board of Directors Meeting
Tuesday, October 18, 2022, scheduled to begin at 5:30 p.m.

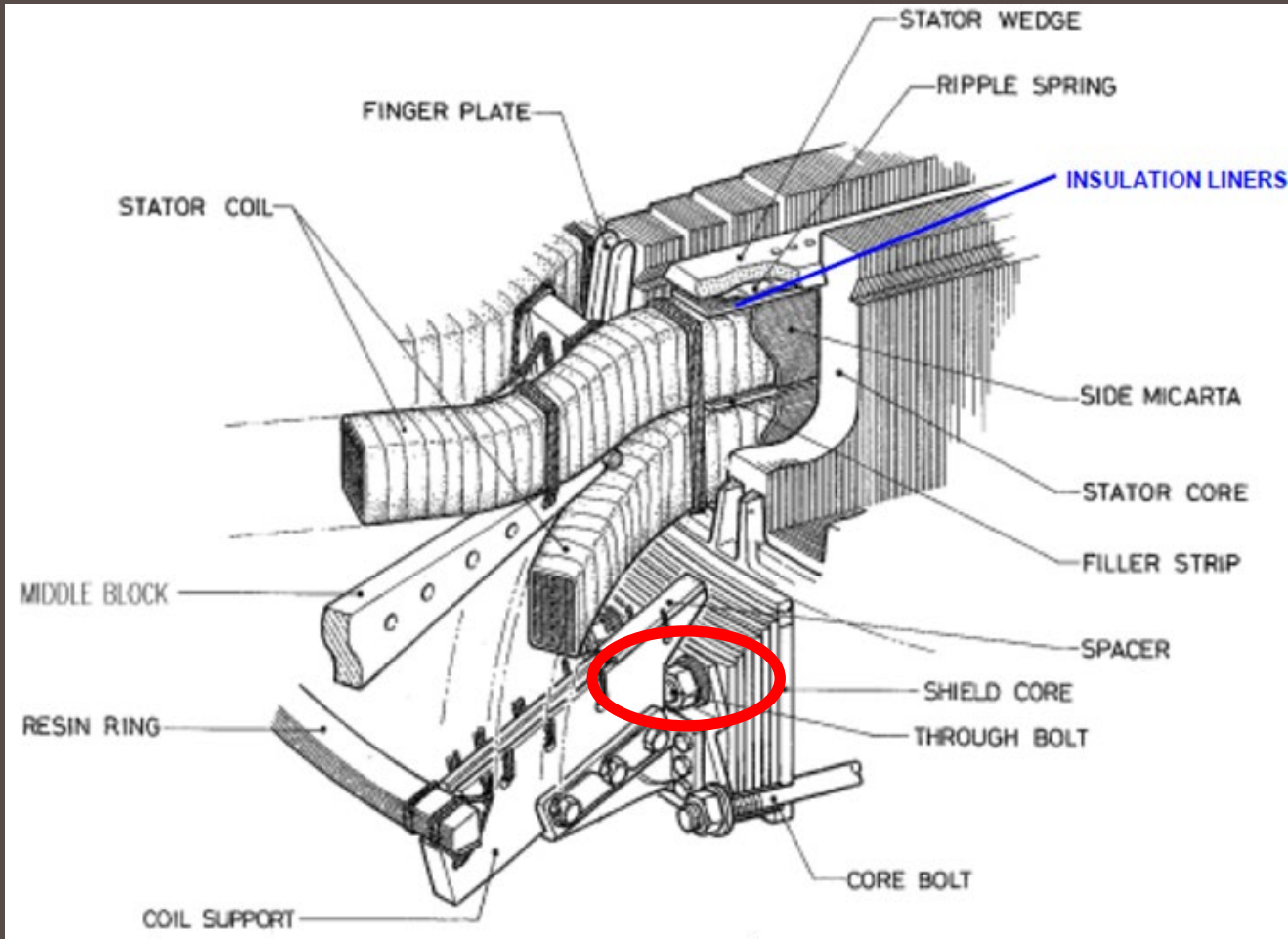
Virtual Meeting (online)

Background



- Cosumnes Power Plant (CPP) had an extensive Cold Iron Outage to complete several Capital improvements including CT3 Major and Steam Turbine (STG1) Overhaul in Spring of 2022.
- The STG tripped while performing “return to service” testing on June 5, 2022. The plant was forced out of service and immediately began investigation believing to have experienced a Stator ground fault based on the relay activation data following the trip.
- Extensive damage was subsequently identified resulting in a complete generator and core restack with the field still being evaluated with the high probability of requiring a rewind as well. STG1 is expected to remain out of service until approximately January-February 2023, as repairs are made.
- The plant was able to place the Combustion Turbines into a 1x0 & 2x0 availability state June 17, 2022, by running the plant by bypassing to the condenser.

What caused the Ground Fault Failure



- **Through-bolt came into contact with the core** which caused the stator ground fault.
- The Root Cause Analysis (RCA) indicates **insulation surrounding the through-bolt had failed** which resulted in contact with stator core.
- The most plausible cause for the failure of the through-bolt insulation is **abrasion or wear of the insulation caused by relative motion** between the through bolts and core iron laminations while they were in contact.

Discovery



Through Bolt following removal

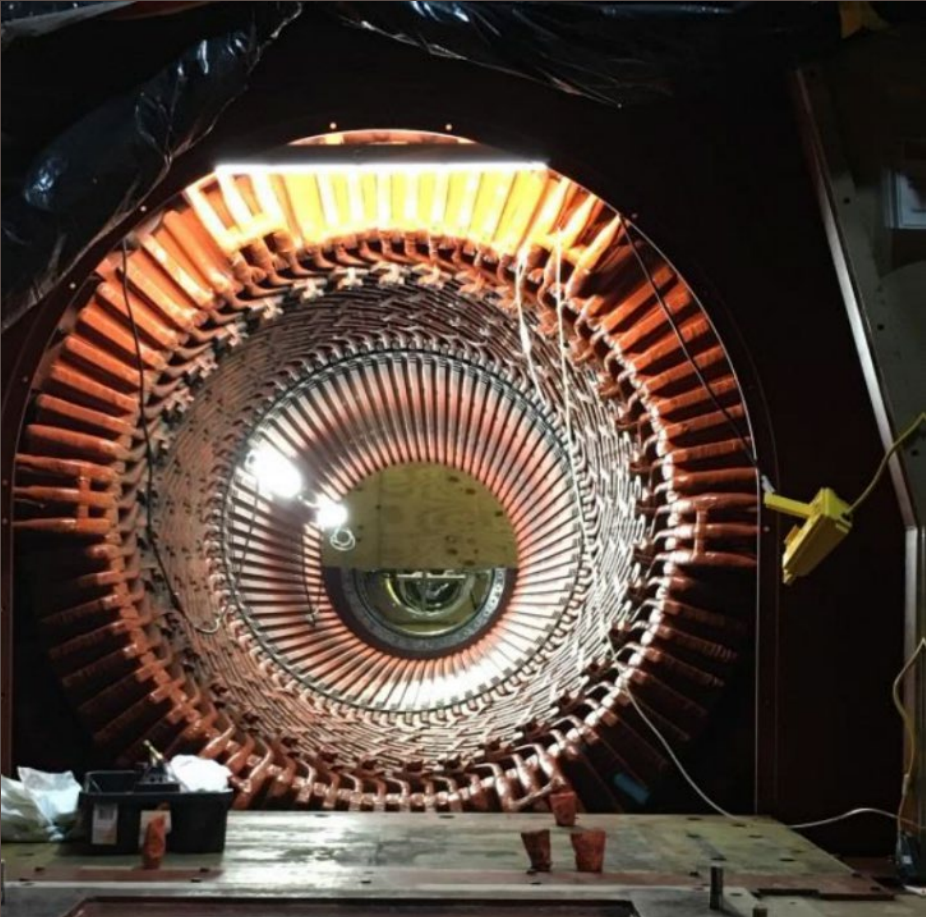


Through bolt through lamination

Deterioration of Insulation



Why Air-Cooled Generators Fail



Thermal – heat generated by the working generator (thermal cycling)

Mechanical – cause by machine vibration

Electrical – caused by voltage stress

Chemical stresses – caused by the breakdown of materials, insulation (epoxy resin) and other components over time

Environmental factors

Rarely does one factor work alone to cause a problem

Repair Scope



- 100% Stator Core Lamination Replacement & Restack
 - Ethos and TG Advisors (3rd party consultants) recommend 100% core restack
- Replace all through bolts
 - Ethos and TG Advisors recommend replacing all through bolts
 - Bolts purchased from Mitsubishi
- Replace core vents
 - Full replacement due to extent of damage
- Generator rotor inspection and rewind
 - Currently in St. Louis with Mechanical Dynamics and Analysis (MDA) for inspection
 - Incoming inspection has identified metal deposits within coil slots & will require full rewind



Schedule

Timeline Overview

- Preliminary Electrical Testing & Winding removal to include 50% lamination removal (June-July) ~ 60 Days
- Lamination Design & Fabrication* (July-November) ~ 100 Days
- 50% Core Vent Design & Fabrication* (July-November) ~ 80 Days
- Procuring/Manufacturing – Through Bolts* (Sept-December) ~ 120 Days
- Perform Core Lamination Restack and Stator Rewind (Sept-January) ~ 165 Days
- Field Rewind (will be completed in parallel with Core restack & rewind) (Aug-October) ~ 96 Days
- Post Repair Electrical & Performance Testing (January/February) ~ 5 Days

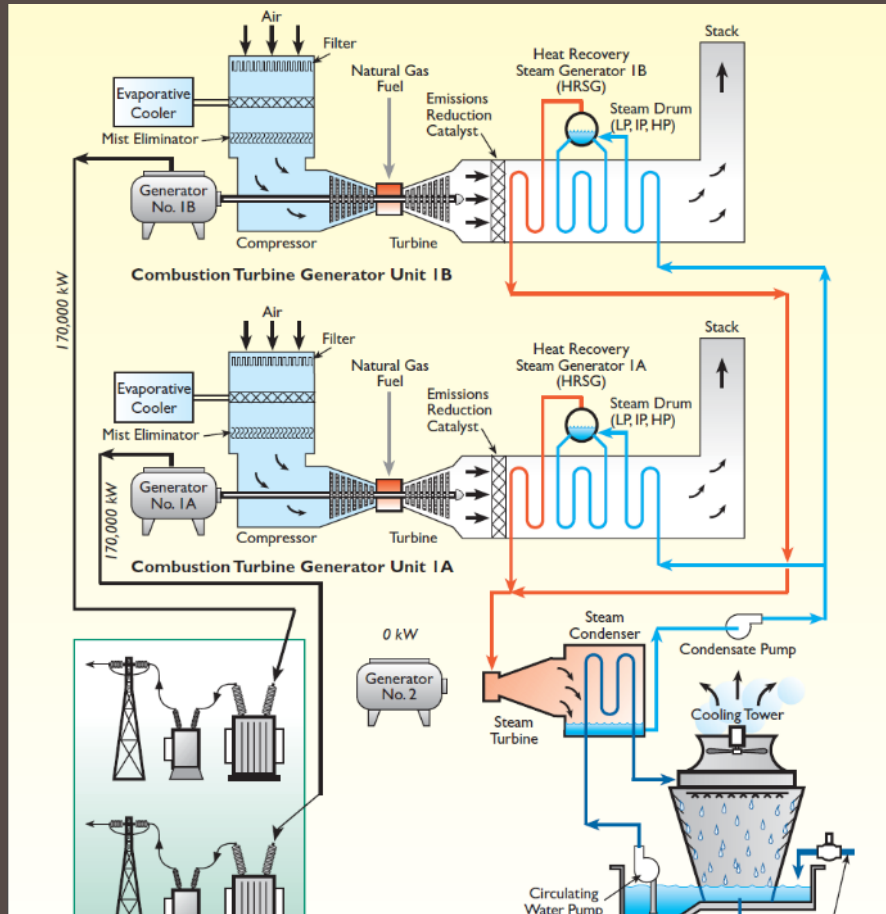
**Material fabrication & design are scheduled to be completed in parallel within the detailed schedule*

Temporary CPP Operations

1X0 & 2X0 Operations

- Confirmed safety and plant capability from 3rd party (IEC) and Ethos Engineering.
- Obtained Sacramento Metropolitan Air Quality Management District (SMAQMD) Regular Variance to operate in this configuration for up to a year on 08/17/22.
- Received Staff Approval of Petition to Amend from the California Energy Commission (CEC) to operate in this configuration on 08/03/22.

1X0 & 2X0 Operations



- Bypass Steam Turbine
 - 1X0 83 MW – 200 MW (Gross)
 - 2X0 83 MW – 280 MW (Gross)
 - Run in manual control with no Automatic Generation Control (AGC) for unit stability

SFA Steam Turbine Generator Repair Supplementary Budget

Total repair costs:	\$24.9M
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2022 O&M costs to be covered by existing budget:	\$0.9M
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2022 Capital costs: <i>(current augmentation request)</i>	\$18.6M
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2023 Capital costs: <i>(included in 2023 Budget to be approved in December)</i>	\$5.4M
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